DIMENSIONS & DATA CERTIFIED FOR:		
Representative:		Order:
Customer:		Order:
Project:		
Requirements:	Ву:	Date:
1/2" NPT CONNECT OPTIONAL CYCLE 1.13 2.25 1/2" NPT MOTIVE PRESSURE INLET VENT OPTIONAL GAUGE GLASS 1" NPT OR 19 1-1/2" NPT 11.80 1.06 2.08 MOUNTING HOLES 4.88 4 X Ø.69 5.98 1" OR 1-1/2" NPT OPTIONAL INLET OR OUTLET	COUNTER OF THE PART OF THE PAR	20.49 15" WITHDRAWAL LENGTH
(OVER)	Armstrong	

LIST OF MATERIALS		
NAME OF PART	MATERIAL	
Body and Cap	Cast Iron ASTM A48 Class 30	
Cap Gasket	Compressed Non-Asbestos	
Bolts	ASTM A193 Grade B-7	
Nuts	ASTM A194 Grade 2H	
Inlet Valve Assembly	Stainless Steel	
Vent Valve Assembly	Stainless Steel	
Valve Assembly Washers	Zinc Plated Steel	
Plug	Cast Iron	
Mechanism Assembly (including float and springs)	Stainless Steel	
Inlet Check Valve	Bronze ASTM B62	
Outlet Check Valve	Bronze ASTM B62	

OPTIONS

- Check valves should be ordered as an option with the Pumping Trap. Inlet check valve is 1" NPT (1-1/2" NPT for PT-206) bronze swing check valve with teflon disc, Class 150 (minimum). Body material per ASTM B62. Outlet check valve is 1" NPT (1-1/2" NPT for PT-206) bronze lift check valve, Class 150 (minimum). Body material per ASTM B62.
- Armored gauge glass. Maximum allowable pressure 250 psig at 425°F. This exceeds Pumping Trap design of 150 psig at 425°F.
- 3. Cycle counter.
- 4. Insulation jacket.

INSTALLATION NOTES

- The appropriate size and style check valves must be installed on the supply and discharge sides of the Pumping Trap for it to operate.
- A minimum 6" vertical filling head is recommended from the equipment drain point to the top of the pump cap.
- 3. Liquid flowing from the equipment being drained must be stored during the pump's discharge cycle. A liquid reservoir or vented receiver should be installed in a horizontal plane to prevent flooding of equipment.

Armstrong Fluid Handling, Inc.
Three Rivers, MI. 49093
Telephone (269) 278-6500
Armstrong Fax (269) 279-3150
Posted on Armstrong's homepage www.armstrong-intl.com
Product CDF No. Date
PUMP TRAP
PT-204 & PT-206 CDF1000 Rev. B