DIMENSIONS & DATA	CERTIFIED	FOR:
Representative:	(	Order:
Customer:	(	Order:
Project:		
Requirements:		
	Ву:	Date:
	.88 -	- 1/2" NPT FOR OPTIONAL CYCLE COUNTER
2.25 1/2" NPT MOTIVE INLET		Ø16.00
21.20 21.20 22.82 2" OR 3" NPT INLET	27.00 -	2 " NPT OUTLET 4.81
.56 * 1.06 SLOT (4PLS)	Three Teleph Armstrong Fax	g Fluid Handling, Inc. Rivers, MI. 49093 none (616) 278-6500 k (616) 279-3150 omepage www.armstrong-intl.com CDF No. Date
(OVER)	PUMP TRAP PT-308 & PT-312	8/5/99 CDF1001 Rev. C

LIST OF MATERIALS		
NAME OF PART	MATERIAL	
Shell	SA-414-G Steel	
Head	SA-414-G Steel	
Flange and Cover Plate	SA-516-70 Steel	
Cap Gasket	Compressed Non-Asbestos	
Bolts	SA-449 Steel	
Inlet Valve Assembly	Stainless Steel	
Vent Valve Assembly	Stainless Steel	
Valve Assembly Washers	Zinc Plated Steel	
Plug	Steel	
Mechanism Assembly (including float)	Stainless Steel	
Mechanism Springs	Inconel X-750	

## OPTIONS

- 1. Check valves should be ordered as an option with the Pumping Trap. Inlet check valve is (2", PT-308 & 3", PT-312) NPT bronze swing check valve with teflon disc, Class 150 (minimum). Body material per ASTM B62. Outlet check valve is 2" NPT bronze lift check valve, Class 150 (minimum). Body material per ASTM B62. Stainless steel inline check valves are available in 2" and 3" NPT. Body material per ASTM A351 GR CF8M.
- Bronze gauge glass. Maximum allowable pressure 200 psig. This exceeds Pumping Trap design of 150 psig at 425 F.
- 3. Cycle counter.
- Insulation jacket.

## INSTALLATION NOTES

- The appropriate size and style check valves must be installed on the supply and discharge sides of the Pumping Trap for it to operate.
- 2. A minimum 12" vertical filling head is recommended from the equipment drain point to the top of the pump cap.
- 3. Liquid flowing from the equipment being drained must be stored during the pump's discharge cycle. A liquid reservoir or vented receiver should be installed in a horizontal plane to prevent flooding of equipment.

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Posted on Armstrong's homepage www.armstrong-intl.com
Product CDF No. Date
PUMPING TRAP
PT-308 & PT-312 CDF 1001
Rev. C